

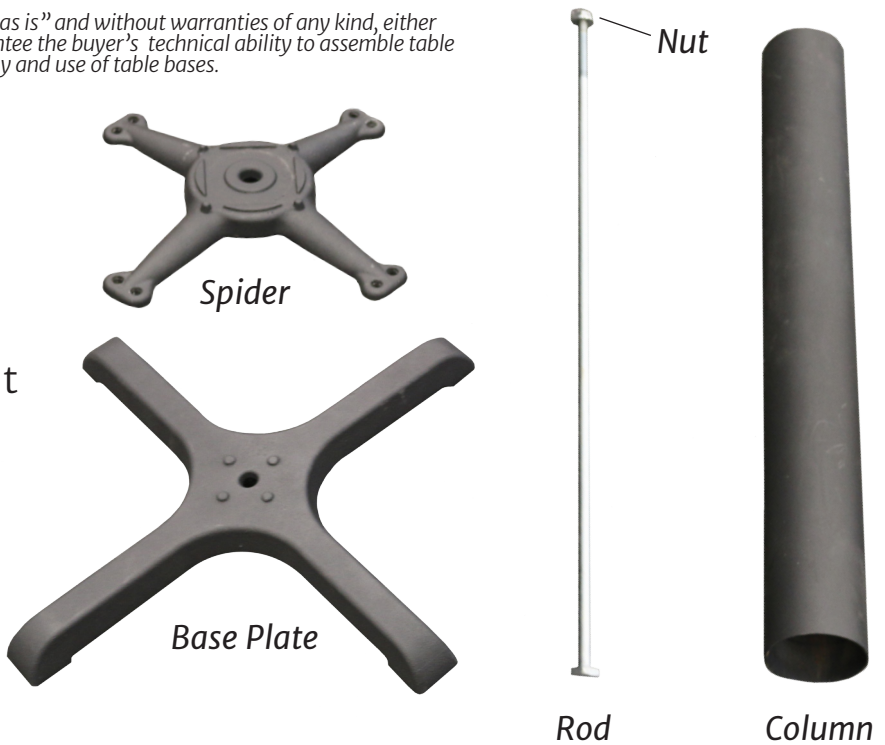


X-Style Table Base Assembly Instructions

These instructions are guidelines only and are provided "as is" and without warranties of any kind, either expressed or implied. Soft Touch Furniture cannot guarantee the buyer's technical ability to assemble table bases; buyer assumes all risk and liability for the assembly and use of table bases.

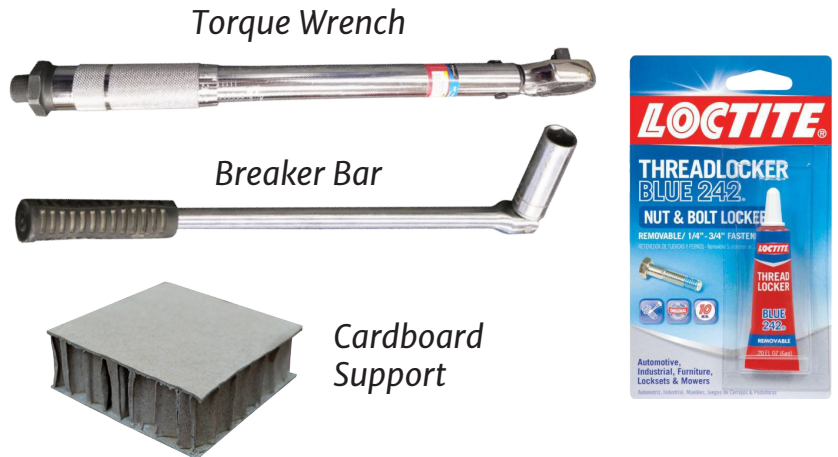
Parts & Hardware

- Spider
- Base plate
- Rod with (1) removable nut
- Column
- Tabletop
- Screws (8); *not included*



Tools Needed

- Torque wrench **or** breaker bar with a 11/16", 3/4", or 18mm socket, depending on nut size
- Cardboard support **or** a rag
- Blanket or large towel
- Loctite 242 (Designed for locking threaded fasteners; prevents loosening from shock and vibration)



DO NOT USE

- Pipe wrench
- Crescent wrench
- Open-end wrench



Assemble the Base

1. Remove the nut from the threaded end of the rod and set the nut aside.



2. Insert the threaded end of the rod through the underside of the spider.
3. Push the rod through until the nut on the non-threaded end of the rod fits snugly between the locking points. This keeps the rod from turning.



4. Place the cardboard support or a loosely-balled rag on the floor, and set the spider and rod upright on top of the cardboard or rag. This holds the rod in position against the spider.
5. Adjust the rod so that it is sitting straight in the spider.



6. Place the column over the rod so that it is sitting on the spider. The end of the rod should protrude about two inches beyond the top of the column.



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7. With the underside of the base plate facing up, align the hole in the base plate with the protruding rod and place the base plate over the rod. The threaded rod should protrude beyond the underside of the base plate.



8. Screw the nut onto the threads.
Recommended but not mandatory: Apply a small amount of thread locker to the threads to help prevent loosening of the nut. Different brands of thread locker are available; we recommend Loctite 242, which can be found at most hardware stores.



9. Tighten the nut. We recommend using a torque wrench set at 25 foot pounds. A breaker bar can be used instead, but be careful to not over-tighten the nut. Over-tightening can pull the threads, and the nut will not tighten.



Use a socket of the correct size for the nut. The most common sizes are 11/16", 3/4", or 18mm, depending on the base.

Base is assembled.



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Attach the Base to the Tabletop

10. Spread a clean blanket or towel on the floor.
11. Place the tabletop finished side down on the blanket.
12. On the side of the tabletop facing up (the underside), draw an X from corner to corner. The center of the table is the center of the X.



13. Place the assembled base, spider-side down, on the tabletop. Center the spider on the tabletop.
14. Screw the spider onto the underside of the tabletop. (Screws are not included. Screw diameter will vary depending on tabletop material and spider size; screw length will vary depending on tabletop thickness. Be sure to use screws of the proper length.)



15. Flip the table over so that the base is sitting on the floor. (This requires two people to do safely.)



Table is fully assembled.



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